



VER. 1.00

Service Manual

Tunturi T10, T20 T30 & T40





VERSION 1.00

T10 **T20** T30 **T40**

FOREWORD

This Service Manual contains instructions and advice on service procedures for Tunturi treadmills T10, T20 and T30 (applies also to the Tunturi T40 from 2006 onwards).

The primary intention of this Service Manual is to enhance the reader's knowledge of the structures of the T10 and T20 treadmills. Notice that in case of a fault or a malfunction, the component or unit of components in question, and especially the electronic components, are not to be repaired, instead they must be replaced with a new component.

The components of the product frame and their locations with the reference and spare part numbers can best be found in the exploded parts diagrams. Replacing the components does not require special tools, but assumes a certain level of technical competence and familiarity with basic hand tools.

NB! Always when servicing the treadmill be sure that the power has been switch off and the main cable is plugged off the power board. Big capacitors on the control board might retain high voltage level even for several hours after the unit has been plugged off from the power outlet.

VERSION HISTORY

Date	Version	Author	Change description
2006-01-16	0.30	PVI	Electronics, error codes, appendices, TOC – first public version available on the Extranet
2006-08-08	1.00	PVI	Updated product information + troubleshooting. Mechanical section will not be needed.



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2 ELECTRONICS

The main electrical components of the Tunturi T10 and T20 are user interface (B02), power board (B44), motor (B18), lift motor (B25) speed sensor (B23), and power cable (B29).

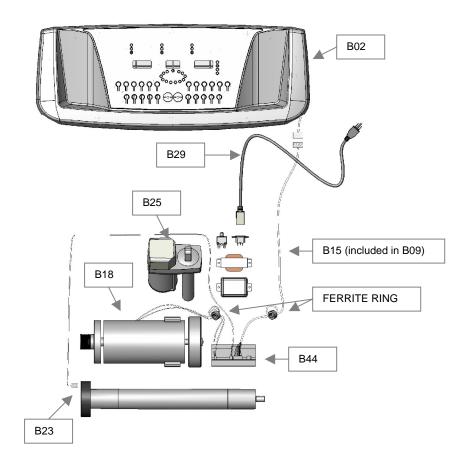


Figure 1 Tunturi T10 and T20 electrical components and their connections (numbering refers to spare part diagram)

2.1 SERVICE MENUS

2.1.1 Engineering Mode

- 1. Enter the engineering mode after switching the treadmill POWER ON by pushing first 'SELECT' and then 'ENTER' and hold buttons pressed simultaneously
- 2. The SPEED window shows the treadmill software version number, TIME window shows the software design year and DISTANCE window shows the design date in "MM.DD" format
- 3. Press 'ENTER' to show LDU version number (Display control software)
- 4. Press 'ENTER' to show ISP version number

- 5. Press 'ENTER' to enter KM/MILE switch mode, 1 for KM, 0 for MILE
 - Switch between the KM or MILE setting by pressing SPEED +/- or ELEVATION +/-
- 6. Press 'ENTER' to show total distance
- 7. Press 'ENTER' to show total usage hours
- 8. Press 'ENTER' to return to the normal mode

2.1.2 Testing Mode

- 1. Enter the testing mode after switching the treadmill POWER ON by pushing first 'SELECT' and then 'SPEED DOWN' and hold buttons pressed simultaneously
- 2. LED scanning mode for verifying display functionality
- 3. Press 'ENTER' to scan DATA LINES to verify display functionality
- 4. Press 'ENTER' to scan SACN LINES to verify display functionality
- 5. Press 'ENTER' to scan LED's to verify display functionality
- After pressing 'ENTER' the TIME window shows "test" and the keypad functionality can be tested (the value displayed changes when a button is being pressed)
- 7. Press 'ENTER' to enter IO mode (TIME display shows lift motor potentiometer value, SPEED reads speed from speed sensor and DISTANCE shows heart rate pulse)
 - Press 'START' to test lower board relay (a "click" sound) and then press 'ELEVATION UP' for 2 seconds to increase the elevation to 8%. Press 'ELEVATION DOWN' to decrease the elevation to minimum percentage 0%
 - Press 'SPEED UP' to increase speed value and 'SPEED DOWN' to decrease speed value.

Press 'ENTER' to repeat above test or 'SELECT' and 'SPEED DOWN' buttons simultaneously to return to the normal mode

2.1.3 Lift motor calibration

The lift motor calibration is done manually by following the following steps:

- 1. Drive the lift motor to 0% from user interface (inclination display must be 0%)
- 2. Switch off the treadmill and unplug the power cable
- 3. Remove motor cover
- 4. Fold up the running deck
- 5. Loosen two screws (A) attaching the lift motor nut (B) to the incline frame (Figure 2)
- 6. Adjust the lift motor nut (B) so that there is 9 mm gap between the upper end of the nut and the lift motor frame (Figure 2)





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7. Tighten the screws (A) and verify correct elevation by measuring (Figure 3)

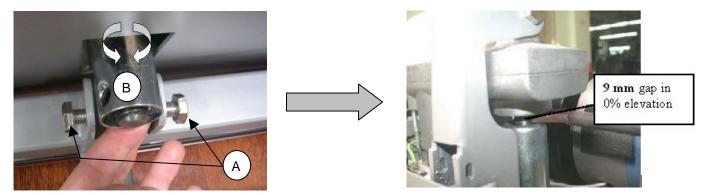


Figure 2 Adjusting lift motor to 0% position

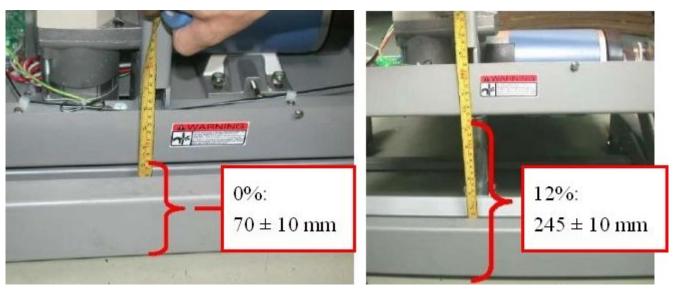


Figure 3 Measuring correct lift motor positions

Lift motor calibration is needed if any of the following has taken place:

- The lift motor has been removed from the frame
- The actual and the displayed elevation angle doesn't match

Table 1 Lift motor potentiometer value table for the Tunturi T10, T20, T30 & T40

Elevation	Lift motor I/O
0 %	$90 \pm 30 (1,1 \pm 0,1 \text{ k}\Omega)$
1 %	170 ± 30
2 %	240 ± 30
3 %	320 ± 30
4 %	400 ± 30
5 %	490 ± 30
6 %	590 ± 30
7 %	700 ± 30
8 %	810 ± 30
9 %	940 ± 30
10 %	1090 ± 30
11 %	1240 ± 30
12 %	$1420 \pm 30 (8,54 \pm 0,1 kΩ)$

The values in the Table 1 are reference information for troubleshooting only. Resistance is measured from black and white wires (see picture below)

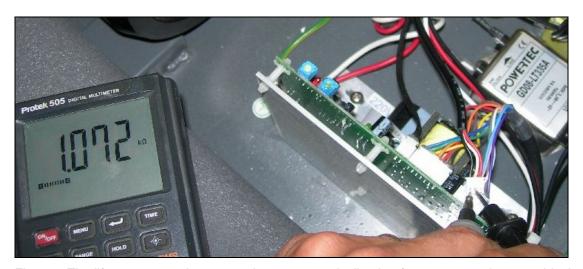


Figure 4 The lift motor potentiometer resistance at 0% inclination (measurement between black and white wire)



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3 ERROR TEXTS

To facilitate the maintenance, error codes on display refer to internally found malfunctions; error codes as such aren't malfunctions, they merely point to observed problem. As a general rule, when a source of malfunction is located, it should not be repaired, but instead replaced with a new component. Error texts can be removed from the display by disconnecting the treadmill power cable for about 10 seconds.

When an error text occurs, the first thing to do, if not any obvious visible reasons found, is to try to repeat it after being switched off and on again.

E1

Instruction in the owner's manual:

"Speed sensor error. Unplug the electrical cord from the wall outlet and from the treadmill, wait 1 minute and turn the power switch on again. If treadmill recovers to normal operation, you may continue to use the treadmill. Otherwise, call the dealer for service."

The error will appear if the upper board can not receive pulses from the speed sensor for 10 seconds.

Possible reasons:

- Speed sensor not properly assembled, the distance between the magnet and the speed sensor should be less than 3mm.
- Speed sensor cable disconnected
- Meter cable has a poor connection at some point
- Magnet missing from the front roller pulley
- Front roller not rotating at all due to loose drive belt

Check the distance between the speed sensor and the flywheel and ensure that the speed sensor is properly attached to the motor frame. Check also speed sensor connections.

Error can be reset also by re-inserting the safety key.

E6

Instruction in the owner's manual:

" Lift motor error. Unplug the electrical cord from the wall outlet and from the treadmill, wait 1 minute and turn the power switch on again. If treadmill recovers to normal operation, you may continue to use the treadmill. Otherwise, call the dealer for service."

The error message appears when voltage is being supplied to the lift motor but it doesn't move.

Possible reasons:

- Lift motor power cable disconnected
- Lift motor electronically damaged preventing the movement

Error can be reset only by disconnecting the power cable.

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E7

Instruction in the owner's manual:

"Lift motor error. Unplug the electrical cord from the wall outlet and from the treadmill, wait 1 minute and turn the power switch on again. If treadmill recovers to normal operation, you may continue to use the treadmill. Otherwise, call the dealer for service."

The values the lift motor potentiometer is sending are not within the preset limits. Check the potentiometer I/O value from the service menu (Chapter 2.1.2) and compare it to minimum and maximum reference values in chapter 2.1.3. The potentiometer value is also displayed on the user interface when "error 7" appears.

If the readout from the potentiometer is **1** the software is not picking any signal from the potentiometer Possible reasons:

- Lift motor rotation sensor (potentiometer) cable disconnected
- Lift motor rotation sensor has poor internal contact thus providing incorrect values
- The second connection cable between user interface and lower board disconnected
- The potentiometer has lost its calibration and rotated to minimum

If the readout from the potentiometer has lost its calibration setting and it differs from reference values adjust potentiometer (Figure 5) to obtain correct value.

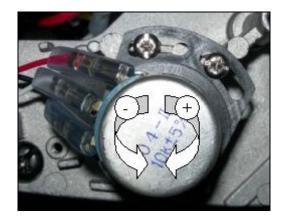


Figure 5 Lift motor potentiometer adjustment and how it affects on readout value

If the potentiometer has lost its position it can be lifted up after removing two attachment screws. Turn the potentiometer shaft to obtain correct setting and place the potentiometer back to the lift motor. To ensure that potentiometer maintains correct calibration setting a small amount of glue should be added to shaft before inserting it back to its counterpart.

Error can be reset also by re-inserting the safety key.

4 APPENDICES

1. LOWER BOARD AND CONNECTOR LOCATIONS



Connectors

- 1. User interface
- 2. User Interface #2
- 3. Speed sensor
- 4. Lift motor position (readout from potentiometer)
- 5. Lift motor power, VAC
- 6. Power IN, VAC
- 7. Motor power, VDC

Components

- 8. Adjustment of current supplied to the motor [torque]
- Adjustment of voltage supplied to the motor [speed]

Figure 6 Lower board connectors and components

2. TECHNICAL DATA

T10 (and T20 autumn 2006 onwards)

Length (storage position)	185 cm (83 cm)
Height (storage position)	133 cm (175 cm)
Width	88 cm
Weight	94 kg
Running surface	47 x 133 cm
Speed	0.8-16.0 km/h
Elevation range	0-12 %
Motor	2.0 HP

T20 (before autumn 2006), T30 & T40

Length (storage position)	190 cm (82 cm)
Height (storage position)	144 cm (186 cm)
Width	86 cm
Weight	99 kg
Running surface	51 x 141 cm
Speed	0.8-20.0 km/h
Elevation range	0-12 %



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Motor...... 2.0 HP

The T10, T20, T30 & T40 treadmill meets the requirements of the EU's EMC Directives on electromagnetic compatibility (89/336/EEC) and electrical equipment designed for use within certain voltage limits (73/23/EEC). This product therefore carries the CE label.

The T10, T20, T30 & T40 treadmills meet EN precision and safety standards (EN-957).

Due to our continuous policy of product development, Tunturi reserves the right to change specifications without notice.

3. TROUBLESHOOTING

- Treadmill is making knocking noise
 - he best way to start finding the root cause of the problem is to listen to the frequence of the noise. For example, the running belt seam overlaps a roller twice per revolution, should this be the frequency of the noise, the belt needs to be adjusted or replaced. If the noise has significantly higher frequency it is likely to be caused by a damaged front or rear roller bearing.
 - Adjust the rear foot to make the treadmill deck even with the floor
- Heart rate readings are inaccurate
 - The motor wires needs to be wrapped through a ferrite ring and twisted around each other in order to prevent possible heart rate reading interference
 - Home appliances, e.g. TV and mobile phone, and electric network can generate interference. Try using equipment in different environment
- Circuit breaker (10A) trips repeatedly
 - Check that the treadmill is running mechanically free
 - Check belt lubrication
 - If the wall outlet voltage is lower than normal the required current is higher and might cause the breaker to trip
- Static electricity
 - Lubricate deck according to instructions in owner's manual
 - Eliminate static electricity generators; user should not use nylon clothing and/or should try another pair of different type of training shoes
 - Ensure that the frame grounding wires are contacting steel by removing possible paint between the wire connector and frame (see picture)



Figure 7 Proper grounding eliminates static electricity



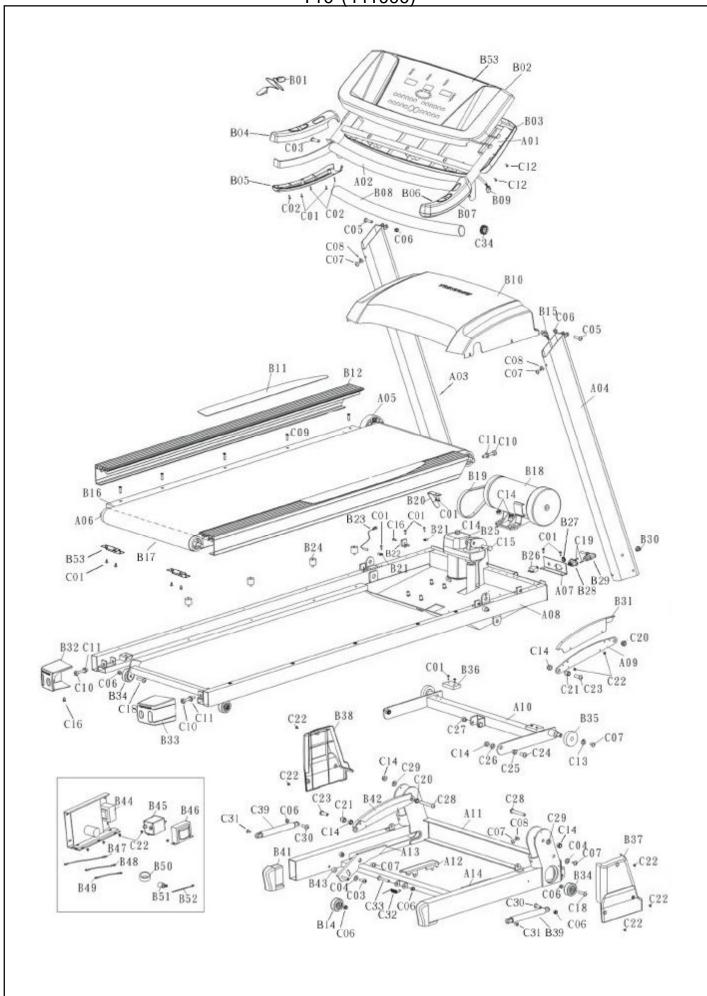
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4. SPARE PART DIAGRAMS

Please refer to the next page.

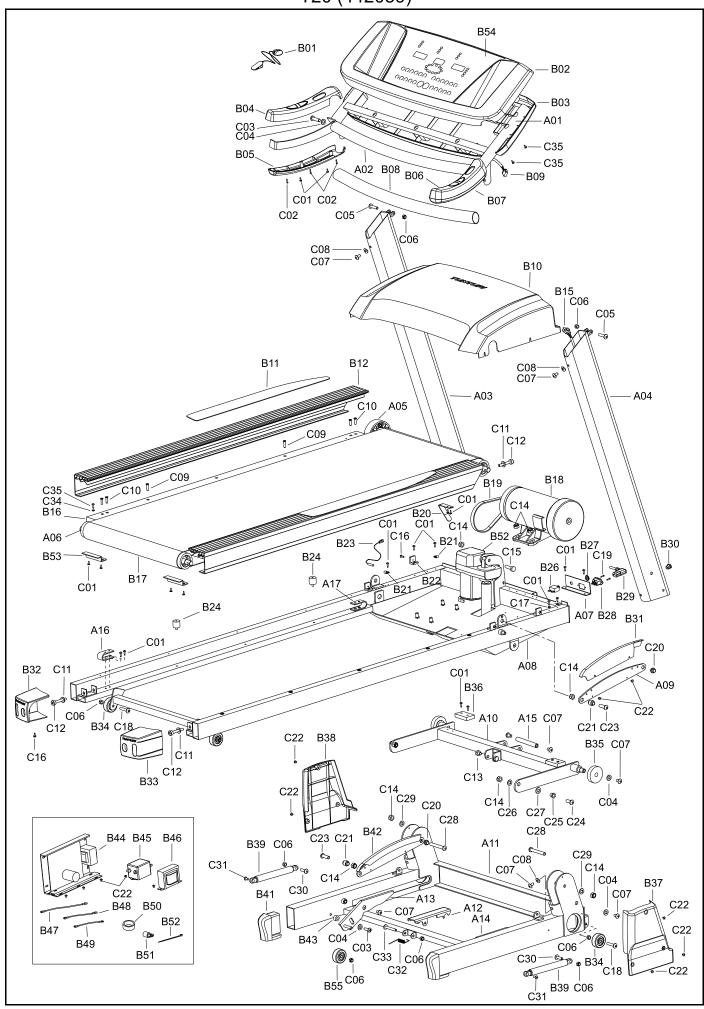
T10 (441000)



T10 (441000)

	5		
Item	Part No	Description I	Jnit
A01	103 4080	Console base	1
A02	203 4077	Horizontal bar (incl. B08)	1
A03		Handlebar, LH	1
	203 4079	Handlebar, RH	1
	523 4062	Front roller	1
A06	523 4063	Rear roller	1
A07	503 4089	Switch bracket	1
A08	103 4077	Frame	1
		Incline bracket	
A09	503 4090		2 1
	103 4079	Incline structure frame	1
A11	103 4078	Front support frame	
A12		Locking lever	1
A13	533 4134	Wheel bracket LH	1
A14	533 4135	Wheel bracket RH	1
B01	403 4181	Safety key	1
B02	233 4046	User interface, (incl. B55, B03	-
	173 4123	Lower cover	1
	173 4129	Handlebar cover, LH (incl. B0	
	173 4131	Handlebar cover, RH (incl. B0	7)1
B08	213 4025	Handle grip	1
	403 4170	Wire set (incl. B15)	1
B10	173 4126	Motor cover	1
B11	433 4046	Anti-slip mat,pair	1
B12	433 4064	Side landing	2
B14	533 4127	Wheel 50mm	2
B16	433 4065	Running deck	1
B17	443 4055	Running belt	1
B18	813 4036	Motor, 230V	1
-	813 4037	Motor, 110V	1
B19	443 4056	Drive belt	1
B20	693 4008	Belt guide	2
B21	503 4094	Wire holder	2
B22	503 4091	Motor cover bracket	4
B23	403 4169	Speed sensor	1
B24	533 4133	Rubber bumper	8
B25	813 4038	Lift motor	1
B26	403 4185	Overcurrent protector (incl B27	7) 1
	403 4186	Power socket	[′] 1
B29	403 4134 EU	Power cable	1
-	403 4134 USA	Power cable	1
_	403 4134 GB	Power cable	1
_	403 4134 ISR	Power cable	1
_	403 4134 SUI	Power cable	1
_	403 4168 AUS	Power cable	1
	533 4140	Through-leading rubber	1
B31	173 4127	Incline bracket cover, RH	1
	533 4130	Rear end cap, LH	1
	533 4131	Rear end cap, RH	1
	533 4131	Wheel 40mm	4
B35	533 4129	Wheel 60mm	2
	683 4017		
B36		Bumper Side cover BH	2 1
B37	173 4124	Side cover RH	
B38	173 4125	Side cover LH	1
B39	163 4011	Gas spring	2

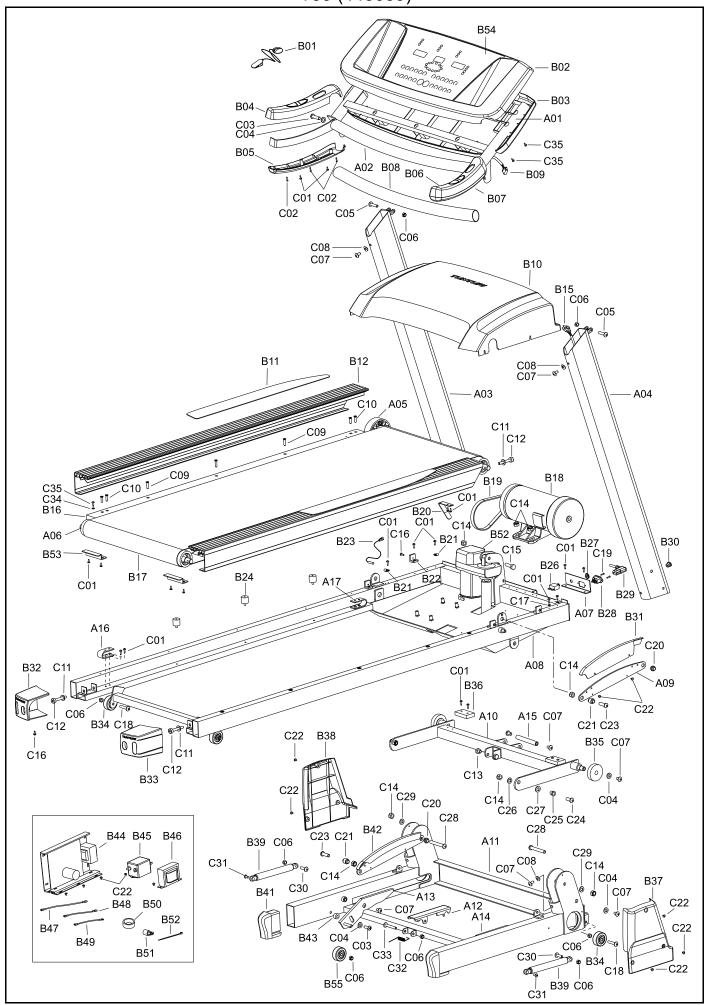
Item	Part No	Description	Unit
		•	
B41	533 4132	Front support end cap	2
	173 4128	Incline bracket cover, LH	1
	653 4064	Plastic washer	2
B44		Power board, 230V	1
-	403 4173	Power board, 110V	1
	403 4174	Filter, EUR	1
	403 4175	Transformer, EUR	1
B47	403 4176	Wire set (incl. B47,B48, B4	•
	403 4181	Ferrite	2 2
	503 4095 433 4047	Wire holder	2
	423 4144	Z-plate Membrane	1
C01	4,2x12 DIN 7981		22
C02		Screw Screw	6
C02	M8x25 DIN 912	Hexagon socket cap screw	
C04		Washer (2 pcs)	4
C05	M8x35 ISO 7380	Screw	2
C06	M8 DIN 985	Locking nut	11
C07	M8x20 ISO 7380	Hexagon screw (*6 pcs)	10
*C08	653 4066	Washer	4
C09	M6x25 DIN 7991	Countersunk head screw	10
C10	M8x55 DIN 912	Hexagon socket cap screw	
C11	M8 DIN 125	Washer	3
C12	4,2x16 DIN 7981	Screw	10
C13	M8 DIN 128	Washer	2
C14	M10 DIN 985	Nylock nut	9
C15	M10x40 DIN 931	Screw	1
C16	4,2x12 DIN 7981	Screw	8
C18	M8x40 ISO 7380	Hexagon socket cap screw	4
C19	2,9x10 DIN 7982	Screw	2
C20	523 4064	Fixiging tube	2
C21	523 4065	Fixiging tube	2
C22	M4x6 DIN 7500 C	Screw (6 pcs)	19
C23	M10x32 ISO 7380	Screw	2
C24	M10x25 ISO 7380	Screw	2
C25	523 4064	Fixiging tube	2
C26	M10 DIN 125	Washer	2
C27	M10x12 ISO 4032	Screw	2
1	M10x70 DIN 912		2
1		Washer	2
		Hexagon socket cap screw	
C31		Screw	2
1	643 4010	Spring	1
C33		Hexagon socket cap screw	
C34		Nut	2
-	423 4139	Lable set	1
*	553 4028	Assembly kit (incl *)	1
*	556 032 00	Allen key, 6mm	1
*	553 101 88	Screw wrench	1
*	553 100 88	Multihole wrench	1
-	583 4033	Owner's manual	1
1			



T20 (442039)

A01 103 4080 Console base 1 A02 203 4077 Horizontal bar (incl. B08) 1 A03 203 4078 Handlebar, LH 1 A04 203 4079 Handlebar, LH 1 A05 523 4062 Front roller 1 A06 523 4063 Rear roller 1 A07 503 4089 Switch bracket 1 A08 103 4077 Frame 1 A09 503 4090 Incline bracket 2 A10 103 4090 Incline structure frame 1 A11 103 4098 Front support frame 1 A11 103 4098 Horline structure frame 1 A11 103 4090 Incline structure frame 1 A12 373 4013 Locking lever 1 A13 533 4134 Wheel bracket LH 1 A14 533 4134 Wheel bracket RH 1 A15 443 4012 Leaf spring, front 2	Item	Part No	Description	Unit
A03 203 4078 Handlebar, LH 1 A04 203 4079 Handlebar, RH 1 A05 523 4062 Front roller 1 A06 523 4063 Rear roller 1 A07 503 4089 Switch bracket 1 A08 103 4077 Frame 1 A09 503 4090 Incline bracket 2 A10 103 4090 Incline structure frame 1 A11 103 4078 Front support frame 1 A12 373 4013 Locking lever 1 A13 533 4134 Wheel bracket LH 1 A14 533 4135 Wheel bracket RH 1 A15 343 4022 Incline structure frame axle 1 A16 643 4011 Leaf spring, front 2 B01 403 4182 Safety key 1 B02 233 4054 User interface, (incl. B54, B03) 1 B03 173 4123 Lower cover 1 B04	A01	103 4080	Console base	1
A04 203 4079 Handlebar, RH 1 A05 523 4062 Front roller 1 A06 523 4063 Rear roller 1 A07 503 4089 Switch bracket 1 A08 103 4077 Frame 1 A09 503 4090 Incline bracket 2 A10 103 4090 Incline bracket 2 A11 103 4078 Front support frame 1 A12 373 4013 Locking lever 1 A13 533 4134 Wheel bracket LH 1 A14 533 4135 Wheel bracket RH 1 A15 343 4022 Incline structure frame axle 1 A16 643 4011 Leaf spring, rear 2 A17 643 4012 Leaf spring, front 2 B02 233 4054 User interface, (incl. B54, B03) 1 B02 233 4054 User interface, (incl. B54, B03) 1 B03 173 4131 Handlebar cover, LH (incl. B05) 1 </td <td>A02</td> <td>203 4077</td> <td>Horizontal bar (incl. B08)</td> <td>1</td>	A02	203 4077	Horizontal bar (incl. B08)	1
A05 523 4062 Front roller 1 A06 523 4063 Rear roller 1 A07 503 4089 Switch bracket 1 A08 103 4077 Frame 1 A09 503 4090 Incline bracket 2 A10 103 4090 Incline structure frame 1 A11 103 4078 Front support frame 1 A11 333 4134 Wheel bracket LH 1 A13 533 4135 Wheel bracket RH 1 A14 533 4135 Wheel bracket RH 1 A15 343 4022 Incline structure frame axle 1 A16 643 4011 Leaf spring, rear 2 A17 643 4012 Leaf spring, front 2 B01 403 4182 Safety key 1 B02 233 4054 User interface, (incl. B54, B03) 1 B03 173 4129 Handlebar cover, LH (incl. B05) 1 B06 173 4129 Handlebar cover, RH (incl. B07)	A03	203 4078	Handlebar, LH	1
A06 523 4063 Rear roller 1 A07 503 4089 Switch bracket 1 A08 103 4077 Frame 1 A09 503 4090 Incline bracket 2 A10 103 4090 Incline structure frame 1 A11 103 4078 Front support frame 1 A11 103 4073 Locking lever 1 A11 533 4134 Wheel bracket LH 1 A14 533 4135 Wheel bracket RH 1 A15 343 4022 Incline structure frame axle 1 A16 643 4011 Leaf spring, rear 2 A17 643 4012 Leaf spring, front 2 B01 403 4182 Safety key 1 B02 233 4054 User interface, (incl. B54, B03) 1 B03 173 4123 Lower cover 1 B04 173 4129 Handlebar cover, LH (incl. B05) 1 B06 173 4131 Handlebar cover, RH (incl. B05)	A04	203 4079	Handlebar, RH	1
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A09 503 4090 Incline bracket 2 A10 103 4090 Incline structure frame 1 A11 103 4078 Front support frame 1 A12 373 4013 Locking lever 1 A13 533 4134 Wheel bracket LH 1 A14 533 4135 Wheel bracket RH 1 A15 343 4022 Incline structure frame axle 1 A16 643 4011 Leaf spring, rear 2 A17 643 4012 Leaf spring, front 2 B01 403 4182 Safety key 1 B02 233 4054 User interface, (incl. B54, B03) 1 B03 173 4123 Lower cover 1 B04 173 4123 Lower cover, LH (incl. B05) 1 B06 173 4131 Handlebar cover, RH (incl. B05) 1 B08 213 4025 Handle grip 1 B09 403 4170 Wire set (incl. B15) 1 B10 173 4126 Motor cover 1 B1 <td>A07</td> <td>503 4089</td> <td>Switch bracket</td> <td>1</td>	A07	503 4089	Switch bracket	1
A10 103 4090 Incline structure frame 1 A11 103 4078 Front support frame 1 A12 373 4013 Locking lever 1 A13 533 4134 Wheel bracket LH 1 A14 533 4135 Wheel bracket RH 1 A15 343 4022 Incline structure frame axle 1 A16 643 4011 Leaf spring, rear 2 A17 643 4012 Leaf spring, front 2 B01 403 4182 Safety key 1 B02 233 4054 User interface, (incl. B54, B03) 1 B03 173 4123 Lower cover 1 B04 173 4129 Handlebar cover, LH (incl. B05) 1 B06 173 4131 Handlebar cover, RH (incl. B07) 1 B08 213 4025 Handle grip 1 B09 403 4170 Wire set (incl. B15) 1 B10 173 4126 Motor cover 1 B11 433 4064 Anti-slip mat,pair 1 <t< td=""><td>A08</td><td>103 4077</td><td>Frame</td><td>1</td></t<>	A08	103 4077	Frame	1
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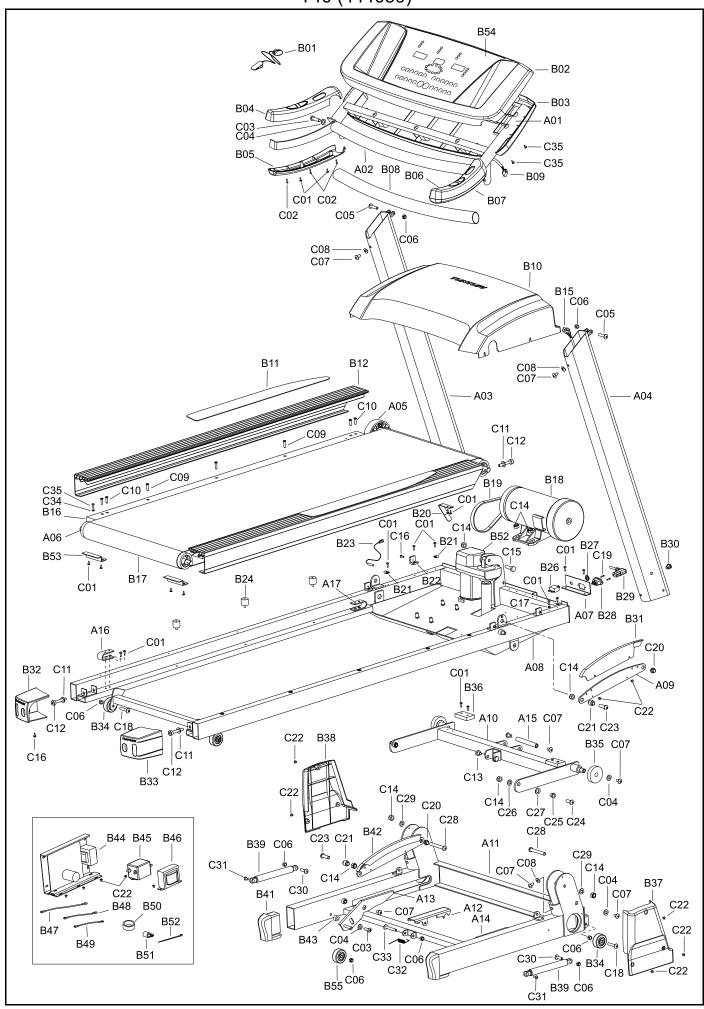
Item	Part No	Description	Unit
B39	163 4011	Gas spring	2
B41		Front support end cap	2
B42	173 4128	Incline bracket cover, LH	1
B43	653 4064	Plastic washer	2
	403 4172	Power board, 230V	1
	403 4173	Power board, 110V	1
B45	403 4174	Filter, EUR	1
B46	403 4175	Transformer, EUR	i
B47	403 4176	Wire set (incl. B47,B48, B4	
B50	403 4181	Ferrite	2
	503 4095	Wire holder	2
B52	502 802 74	Plastic fixer	5
B53	433 4047	Z-plate	2
	423 4155	Membrane	1
B55		Wheel 50mm	2
		Screw	34
C02	3x20 DIN 7981	Screw	6
C03	M8x25 DIN 912	Hexagon socket cap screw	4
C04	M8 DIN 125	Washer (2 pcs)	8
C05	M8x35 ISO 7380	Screw	2
C05	M8 DIN 985	Locking nut	11
*C07	M8x20 ISO 7380	Hexagon screw (*6 pcs)	12
*C08	653 4066	Washer	4
C09	M6x25 DIN 7991	Countersunk head screw	4
C10	M10x25 DIN 7380		8
C10	M8 DIN 125	Hexagon socket cap screw Washer	4
C12	M8x55 DIN 912		3
C12	M10x12 ISO 4032	Hexagon socket cap screw	2
C13		Screw Nylook put	11
	M10 DIN 985	Nylock nut	
C15	M10x40 DIN 931	Screw	1
C16 C17	4,2x12 DIN 968 M4 DIN 6798J	Screw Star washer	8 5
C17	M8x40 ISO 7380		4
C19		Hexagon socket cap screw	
	523 4064		2 2
	523 4065	Fixing tube Fixing tube	2
*C22	M4x6 DIN 7500 C		18
C23	M10x32 ISO 7380	Screw (*6 pcs)	
C23	M10x32 ISO 7380		2 2
C25	523 4064		
C26	M10 DIN 125	Fixing tube Washer	2 2
C20	653 4068	Washer	
C28	M10x70 DIN 912	Screw	2 2
C28	M10 DIN 6798A	Washer	2
C30	M8x28 ISO 7380		2
C31	M6x12 ISO 7380	Hexagon socket cap screw	2
C32		Screw	1
	643 4010	Spring	1
C33	M8x55 ISO 7380	Hexagon socket cap screw	2
C34 C35	M5 DIN 125	Washer	12
	4,2x16 DIN 7981	Screw	12
- *	423 4140	Label set	
*	553 4028 556 032 00	Assembly kit (incl *)	1
*	556 032 00 553 101 88	Allen key, 6mm	
	553 101 88 583 4033	Screw wrench	1
_	JUJ 4033	Owner's manual	1



T30 (443039)

A01 103 4088 Console base 1 A02 203 4083 Horizontal bar (incl. B08) 1 A03 203 4078 Handlebar, LH 1 A04 203 4079 Handlebar, LH 1 A05 523 4066 Front roller 1 A06 523 4067 Rear roller 1 A06 523 4067 Rear roller 1 A07 503 4089 Switch bracket 1 A08 103 4085 Frame 1 A09 503 4090 Incline bracket 2 A10 103 4091 Incline structure frame 1 A11 103 4086 Front support frame 1 A12 373 4013 Locking lever 1 A14 533 4134 Wheel bracket LH 1 A15 5343 4022 Incline structure frame axle 1 A16 643 4011 Leaf spring, front 2 B02 233 4055 User interface, (incl. B54, B03) 1	Item	Part No	Description	Unit
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A04 203 4079 Handlebar, RH 1 A05 523 4066 Front roller 1 A06 523 4067 Rear roller 1 A07 503 4089 Switch bracket 1 A08 103 4085 Frame 1 A09 503 4090 Incline bracket 2 A10 103 4091 Incline structure frame 1 A11 103 4086 Front support frame 1 A12 373 4013 Locking lever 1 A13 533 4134 Wheel bracket LH 1 A14 533 4135 Wheel bracket RH 1 A15 343 4022 Incline structure frame axle 1 A16 643 4011 Leaf spring, rear 2 A17 643 4012 Leaf spring, front 2 B01 403 4182 Safety key 1 B02 233 4055 User interface, (incl. B54, B03) 1 B04 173 4131 Handlebar cover, LH (incl. B05) 1	A03	203 4078		1
A06 523 4067 Rear roller 1 A07 503 4089 Switch bracket 1 A08 103 4085 Frame 1 A09 503 4090 Incline bracket 2 A10 103 4091 Incline structure frame 1 A11 103 4086 Front support frame 1 A11 373 4013 Locking lever 1 A12 373 4013 Locking lever 1 A13 533 4134 Wheel bracket LH 1 A14 533 4135 Wheel bracket RH 1 A15 343 4022 Incline structure frame axle 1 A16 643 4011 Leaf spring, rear 2 A17 643 4012 Leaf spring, front 2 B01 403 4182 Safety key 1 B02 233 4055 User interface, (incl. B54, B03) 1 B04 473 4129 Handlebar cover, LH (incl. B05) 1 B06 173 4131 Handlebar cover, RH (incl. B05) <t< td=""><td>A04</td><td>203 4079</td><td>Handlebar, RH</td><td>1</td></t<>	A04	203 4079	Handlebar, RH	1
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B38 173 4125 Side cover LH 1			•	
	B37			
1	B38	173 4125	Side cover LH	1
B39 163 4011 Gas spring 2	B39	163 4011	Gas spring	2

Item	Part No	Description	Unit
B41	533 4132	Front support end cap	2
B42	173 4128	Incline bracket cover, LH	1
B43	653 4064	Plastic washer	2
B44	403 4183	Power board, 230V	1
-	403 4184	Power board, 110V	1
	403 4174	Filter, EUR	1
B46	403 4175	Transformer, EUR	1
B47	403 4176	Wire set (incl. B47,B48, B4	
B50	403 4181	Ferrite	2
	503 4095	Wire holder	2
B52	502 802 74	Plastic fixer	5
	433 4047	Z-plate	2
	423 4157	Membrane	1
B55	533 4127	Wheel 50mm	2
C01	4,2x12 DIN 7981	Screw	34
C02	3x20 DIN 7981	Screw	6
C03	M8x25 DIN 912	Hexagon socket cap screw	
C04	M8 DIN 125	Washer (2 pcs)	8
C05	M8x35 ISO 7380	Screw	2
C06	M8 DIN 985	Locking nut	11
*C07	M8x20 ISO 7380	Hexagon screw (*6 pcs)	10
*C08	653 4066	Washer	4
C09	M6x25 DIN 7991	Countersunk head screw	6
C10	M10x25 ISO 7380	Hexagon socket cap screw	
C11	M8 DIN 125	Washer	4
C12	M8x55 DIN 912	Hexagon socket cap screw	
C13	M10x12 ISO 4032	Screw	2
C14	M10 DIN 985	Nylock nut	11
C15	M10x40 DIN 931	Screw	1
C16	4,2x12 DIN 968	Screw	8
C17	M4 DIN 6798J	Star washer	5
C18 C19	M8x40 ISO 7380 2,9x10 DIN 7982	Hexagon socket cap screw	4 2
C20	•	Screw	
	523 4064 523 4065	Fixing tube Fixing tube	2 2
*C22	M4x6 DIN 7500 C	Screw (*6 pcs)	18
C23	M10x32 ISO 7380	* * *	
C23	M10x32 ISO 7380		2 2
C25	523 4064	Fixing tube	2
C26	M10 DIN 125	Washer	2
C27	653 4068	Washer	2 2 2
C28	M10x70 DIN 912	Screw	2
C29	M10 DIN 6798A	Washer	2
C30	M8x28 ISO 7380	Hexagon socket cap screw	
C31	M6x12 ISO 7380	Screw	2
C32	643 4010	Spring	1
C33	M8x55 ISO 7380	Hexagon socket cap screw	
C34	M5 DIN 125	Washer	2
	4,2x16 DIN 7981	Screw	12
_	423 4158	Label set	1
_	453 203	HR belt	1
*	553 4028	Assembly kit (incl *)	1
*	556 032 00	Allen key, 6mm	1
*	553 101 88	Screw wrench	1
_	583 4037	Owner's manual	1